



**1 TDS-28**  
**METRIC TAP AND HSS DRILL SET (28 PIECE)**  
 Taps manufactured to DIN 371 and DIN 376; HSS drills to DIN 338 and ISO 235/1

All-round set comprising seven sizes of tap (taper, secondary and bottoming) and seven HSS drills. Packed in case with display sleeve.  
 Contents:

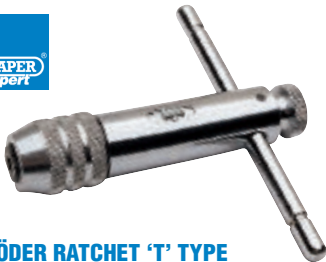
- Taper, secondary and bottoming taps size: 3 x 0.5, 4 x 0.7, 5 x 0.8, 6 x 1.0, 8 x 1.25, 10 x 1.5 and 12 x 1.75
- Metric HSS drills size: 2.5, 3.3, 4.2, 5.0, 6.8, 8.5 and 10.2mm

Stock No. 40891



**4 4523MM/A**  
**METRIC TAP AND HOLDER SET (6 PIECE)**  
 Popular sizes of carbon steel cut thread taps and 'T' type holder. Display packed.  
 Contents: 3.5 x 0.60, 4 x 0.70, 6 x 1.00, 8 x 1.25 and 10 x 1.50 taps plus 'T' type tap holder.

Stock No. 79202



**5**  
**SCHRÖDER RATCHET 'T' TYPE TAP WRENCHES**

*Expert Quality*, manufactured by Schröder in Germany for Draper Tools. Ratchet action with forward/reverse operation and lock. Two hardened jaws and polished plated finish. Knurled screw on Stock Nos. 45680 and 45698; 20mm hexagon on Stock No.19640. Display packed.

| Stock No. | Part No. | Capacity of Square |
|-----------|----------|--------------------|
| 45680     | 594      | 2.5mm              |
| 45698     | 595      | 4.6-8.0mm          |
| 19640     | 4.003.4  | 8-12mm             |
| 80218     | Y594     | Sp. 2.5mm Jaws     |
| 80219     | Y595     | Sp. 4.6-8.0mm Jaws |
| 59477     | Y4.003.4 | Sp. 8-12mm Jaws    |



**2 H29MPTS/B**  
**METRIC HSS TWIST DRILLS FOR METRIC TAPPING**

Manufactured to DIN338 and ISO235/1 Specifications

*Expert Quality*, a selection of metric-sized high speed straight shank twist drills specifically for drilling holes prior to tapping. Display packed one drill per card (sizes 4.2-10.2mm) and two drills per card (sizes 1.6-3.3mm).

| Stock No. | Drill Diameter | For Thread |
|-----------|----------------|------------|
| 53028     | 1.6mm          | 2 x 0.4    |
| 53030     | 2.05mm         | 2.5 x 0.45 |
| 53031     | 2.5mm          | 3 x 0.5    |
| 53032     | 3.3mm          | 4 x 0.7    |
| 53033     | 4.2mm          | 5 x 0.8    |
| 53034     | 5.0mm          | 6 x 1.0    |
| 53036     | 6.8mm          | 8 x 1.25   |
| 53038     | 8.5mm          | 10 x 1.5   |
| 53039     | 10.2mm         | 12 x 1.75  |



**3 SKC1B**  
**TAPER AND PLUG HAND TAPS**

Manufactured from high carbon steel with accurately cut threads. Packed one of each, taper and plug, (bottoming) on display card.

| Stock No. | Size Coarse |
|-----------|-------------|
| 83793     | 2.0 x 0.40  |
| 83794     | 2.5 x 0.45  |
| 83795     | 3.0 x 0.50  |
| 83796     | 3.5 x 0.60  |
| 83797     | 4.0 x 0.70  |
| 83798     | 5.0 x 0.80  |
| 83799     | 6.0 x 1.00  |
| 83800     | 8.0 x 1.25  |
| 83801     | 10 x 1.50   |
| 83802     | 12 x 1.75   |

## 'T' TYPE AND BAR TYPE TAP WRENCHES



8-12mm  
 STOCK No.19640 SHOWN



**6 TTW**  
**'T' TYPE TAP WRENCHES**

Polished body with knurled and polished barrel. Display packed.

| Stock No. | Capacity of Square |
|-----------|--------------------|
| 45713     | 2.0-4.0mm          |
| 45721     | 2.0-5.0mm          |
| 45739     | 4.0-6.3mm          |



**7 TW**  
**BAR TYPE TAP WRENCHES**

Hardened and tempered jaws, knurled handle with black enamelled finish. Display packed.

| Stock No. | Capacity of Square |
|-----------|--------------------|
| 37329     | 2.0-12mm           |
| 37330     | 4.25-14.40mm       |
| 37331     | 4.25-17.70mm       |
| 37332     | 6.80-23.25mm       |