# THREADING

# section 14

DRAPE



# 1 онск-кіт

21690

### **METRIC THREAD REPAIR MASTER KIT**

*Expert Quality*, comprehensive kit for repairs and restoration of damaged threads to their original size and condition. High quality stainless steel thread inserts provides stronger assemblies where there is a tapped hole. The inserts can be easily placed using the patented magnetic insert bit holder. Packed in blow mould case with display sleeve. Contents:

- 5 x HSS twist drills size: 5.5, 6.3, 8.3, 10.4 and 12.4mm 5 x HSS second taps 5 x tang breaking tools
- Interchangeable insert winder handle 5 x 1/4" hex. x magnetic screw insert drivers 2mm hexagon key
  Thread inserts 24 size: M5 x 0.8; 15 size: M6 x 1.0; 10 size M8 x 1.25; 6 size M10 x 1.5; 5 size: M12 x 1.75
  Stock No.



#### **SET (5 PIECE)** *Expert Quality*, manufactured by Schröder in Germany for Draper Tools. Manufactured from chrome vanadium steel with square drive ends. Packed in plastic case. Contents: one each of size: 1 (3-6mm), 2 (6-8mm),

3 (8-11mm), 4 (11-14mm) and 5 (14-18mm).

Stock No.	Description	
45856	Extractor Set	
33070 34730 33071 33072 33073	No.1 Extractor No.2 Extractor No.3 Extractor No.4 Extractor No.5 Extractor	





For restoring and cleaning internal or external threads. Thread pitch: 080-100, 175-200, 125-150 and 250-300. Packed in clear plastic tube.

Stock No. 68703



# **RE-THREADING TOOLS**

For cleaning out and cutting damaged or malformed threads in electrical boxes and other similar jobs. Manufactured from high speed steel with precision ground threads and an impact resistant PVC handle. Display packed.

Stock F No. N	Part Io.	Size
37923 F 37924 F		8.5 x 0.6 4 x 0.7



## 5 843B SCREW EXTRACTOR SET (5 PIECE)

Coarse spiral pattern with square drive end. Manufactured from carbon steel. Packed in plastic case on display card.

Contents: one each of size: 1 (3-6mm), 2 (6-8mm), 3 (8-11mm), 4 (11-14mm) and 5 (14-18mm).

Stock No. 42560



### 6 ADHCK-A METRIC THREAD INSERT REFILL PACKS

*Expert Quality*, packs of stainless steel thread inserts for use with Draper Metric Insert Kits. Display packed.

Stock No.	Size	Coils p/pack	
21706	M5 x 0.8	12	
21708	M6 x 1.0	12	
21709	M8 x 1.25	12	
82632	M9 x 1.25	12	
21710	M10 x 1.5	12	
21711	M12 x 1.75	6	



### **7** DHCK-A METRIC THREAD REPAIR KITS

DRAPER

*Expert Quality*, stainless steel inserts restore damaged threads to their original size and condition in any material. Provides stronger assemblies where there is a tapped hole. Eliminates thread wear, corrosion, galling, seizing and rust. Display packed.

Contents: high speed steel drill; insertion mandrel; high speed steel tap; stainless thread inserts

Stock No.	Size	Coils p/pack	
21714 21715 21721 82631 21723 21744	M5 x 0.8 M6 x 1.0 M8 x 1.25 M9 x 1.25 M10 x 1.5 M12 x 1.75	3 3 3 3 3 3 3 3 3	



#### 8 DB3R DEBURRING AND CHAMFERING TOOL SET (3 PIECE)

For the removal of swarf and burrs from machined components leaving a clean hole. The 10.5mm diameter countersink is ideal when a chamfered edge is required. The deburring blade is suitable for use in steel, aluminium and plastic. Display packed.

Stock No.

DRAPER

37023

